



Built-In Full-Size Insulated Heated Wells

Models: HWBLI-FUL, -FULD, -FULDA,
HWBLIB-FUL, -FULD, -FULDA,
HWBI-FUL, -FULD, -FULDA,
HWBIB-FUL, -FULD, -FULDA,
HWBHI-FUL, -FULD, -FULDA,
HWBHIB-FUL, -FULD, -FULDA

With Square Corners

Models: HWBLIQ-FUL, -FULD, -FULDA,
HWBLIBQ-FUL, -FULD, -FULDA,
HWBIQ-FUL, -FULD, -FULDA,
HWBIBQ-FUL, -FULD, -FULDA,
HWBHIQ-FUL, -FULD, -FULDA,
HWBHIBQ-FUL, -FULD, -FULDA

Hatco insulated Built-In Heated Wells hold heated food at safe serving temperatures longer. Compared to other models, Hatco units offer a larger drain with a flat drain screen, more consistent holding temperatures, heavier stainless steel construction, easier-to-service design for quick change of components and a remote thermostat with separate power switch.

Standard features

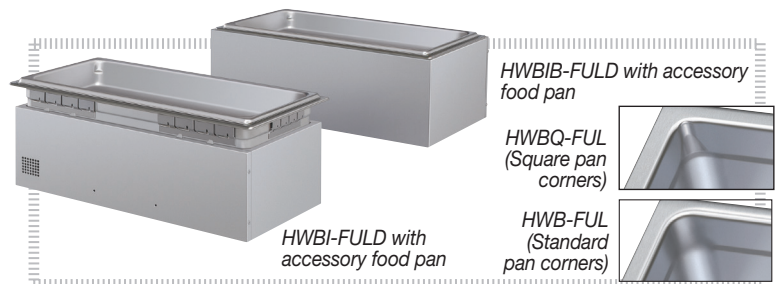
- Insulated rectangular full-size well in top or bottom mount
- Fully insulated wells on sides and bottom ensure better heat retention, and cooler surrounding surfaces for customer safety
- Separate lighted ON/OFF rocker switch and temperature dial for easy operation
- Low (120V only), Standard and High Watt
- Available with or without a drain (easy to clean with a larger drain and a flat screen)
- Easy access design allows for quick element or thermostat change
- EZ locking hardware for quick installation
- Thicker stainless steel construction and solid brazed joints for durability

For operation, location and safety information, please refer to the Installation & Operating Manual.

Project _____

Item # _____

Quantity _____



Options (available at time of purchase only)

- ☐ Additional High Temp Power Supply Lead Wire available in one foot (305 mm) increments (Lead wire only – the lead wire extensions beyond the standard 3' conduit whip) **Models are shipped standard with 1' [305 mm] of lead wire extensions**
- Flexible Conduit between the control and the Rectangular Heated Well
 - ☐ Standard Flexible Conduit, 36" (914 mm)
 - ☐ Flexible Conduit, 72" (1829 mm)
- ☐ HWBI-, HWBIQ-FUL, -FULD with Optional Cord (In lieu of conduit and lead wire, Top Mount only)
- ☐ HWBIB-FULDA with Optional Cord (Bottom Mount Auto-fill only)
- ☐ Mounting Bracket for insulated Bottom Mount (HWBIB, HWBIBQ series)
- Control Box (Options not available for Auto-fill):
 - ☐ Standard Thermostat with 6' (1829 mm) Capillary (Standard 120V)
 - ☐ ITC Control with Large Control (Not available for low watt, auto-fill configurations or units without a drain)
 - ☐ Larger Recessed Thermostatic Control (Standard for 220/240V and not available for auto-fill configurations)
 - ☐ WM Control Assembly Replacement (Not available for auto-fill or export models)
- Control Box Bezel in **Designer** Colors (Not available for the HWBI-, HWBIQ-FUL w/Cord, Nonstandard colors are non-returnable, Stainless Steel is standard)
 - ☐ Warm Red ☐ Black ☐ Gray Granite ☐ White Granite
 - ☐ Navy Blue ☐ Hunter Green ☐ Antique Copper

Accessories

- Rectangular Full-Size Stainless Steel Food Pans:
 - ☐ Third-Size (2.5" [64 mm] H) ☐ Half-Size (2.5" [64 mm] H)
 - ☐ Full-Size (2.5" [64 mm] H) ☐ Full-Size (4" [101 mm] H)
 - ☐ Full-Size (6" [152 mm] H)
- Round Food Pans:
 - ☐ 4 Quart (4 Liter) ☐ 7 Quart (7 Liter)
- Hinged Lid for Round Pans:
 - ☐ 4 Quart (4 Liter) ☐ 7 Quart (7 Liter)
- Notched Lid for Round Pans:
 - ☐ 4 Quart (4 Liter) ☐ 7 Quart (7 Liter)
- Stainless Steel Wire Trivets:
 - ☐ Half-Size ☐ Full-Size
- Adapter to Convert Warmers to hold Round Pans
 - ☐ Holds three 4-Quart (4-Liter) Inserts ☐ Holds two 7-Quart (7-Liter) Inserts
- Mounting Kit (not necessary for Bottom Mount models) for:
 - ☐ Combustible Countertops ☐ Thick Countertops
- ☐ Mounting Bracket for HWBIB series
- Support Bars:
 - ☐ 12" (305 mm) ☐ 20" (508 mm)
- ☐ 3/4" Ball Valve for Unit with Drains
- ☐ 3/4" Gate Valve for Unit with Drains
- ☐ Heated Well Remote Handle for 3/4" drains (Includes a Ball Valve)



HATCO CORPORATION
(800) 558-0607 | (414) 671-6350

P.O. Box 340500 Milwaukee, WI 53234-0500 U.S.A.
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Models: HWBLI-FUL, -FULD, -FULDA, HWBLIB-FUL, -FULD, -FULDA, HWBI-FUL, -FULD, -FULDA, HWBIB-FUL, -FULD, -FULDA, HWBHI-FULD, -FULDA, HWBHIB-FULD, -FULDA

■ "Q" added to model name indicates unit with square corners (ex. HWBLIQ-FUL).

Ordering Instructions

(Please specify the following with each order)

1. **Desired Voltage:** 120, 208, 220 or 240V
(export voltage available)

2. **Pan Corners**

A. Rounded

B. Square

3. **Drain** (With or without)

4. **Auto-fill** (With or without)

5. **Mounting Style**

A. Top Mounted

B. Bottom Mounted

6. **Wattage**

A. High Watt

B. Standard Watt

C. Low Watt (120V only)

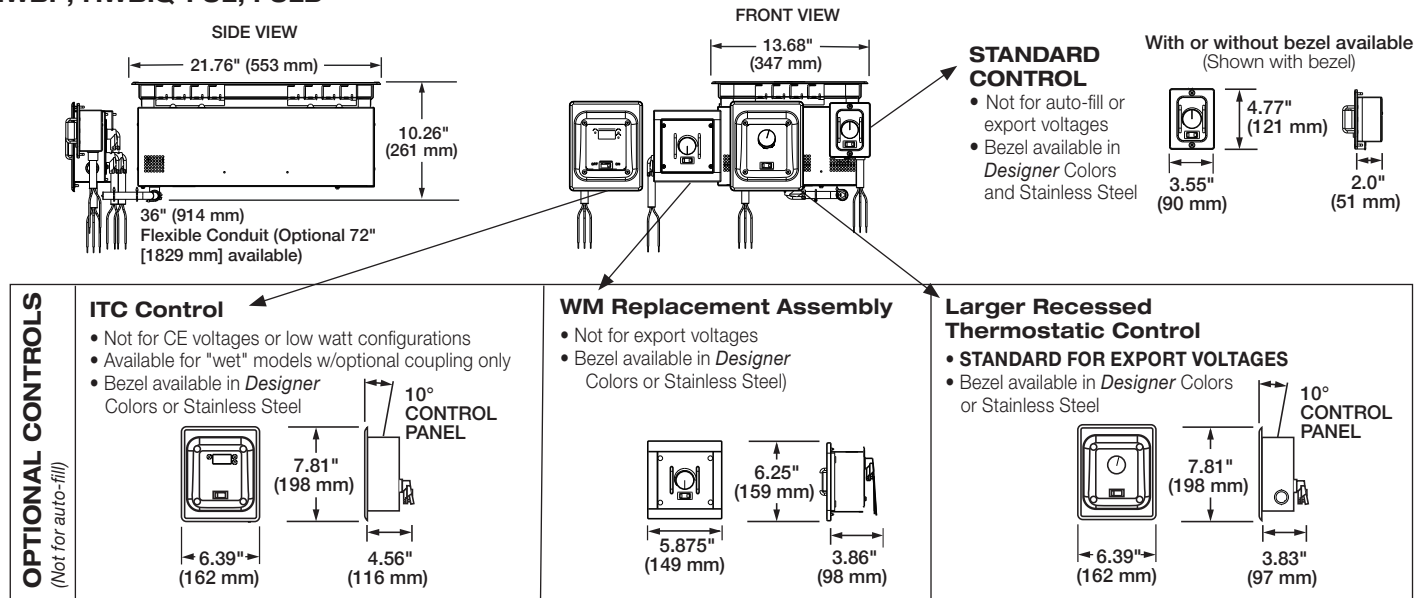
7. **Agency:**

A. UL, C-UL

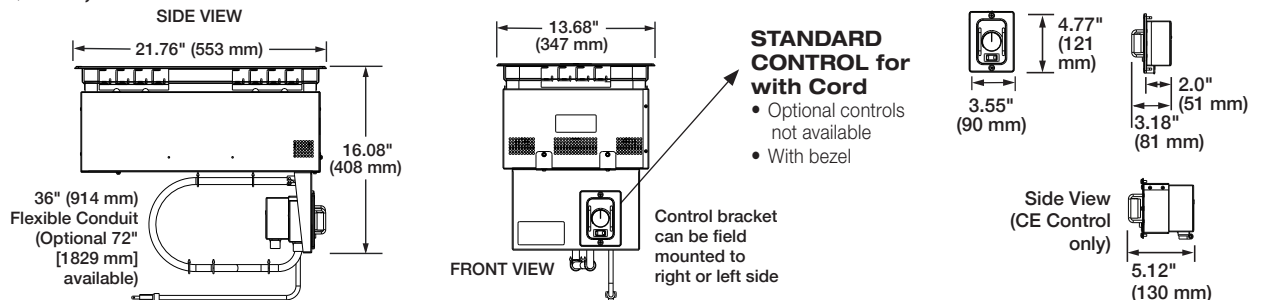
B. UL-EPH (Sanitary listing)

C. CE mark available

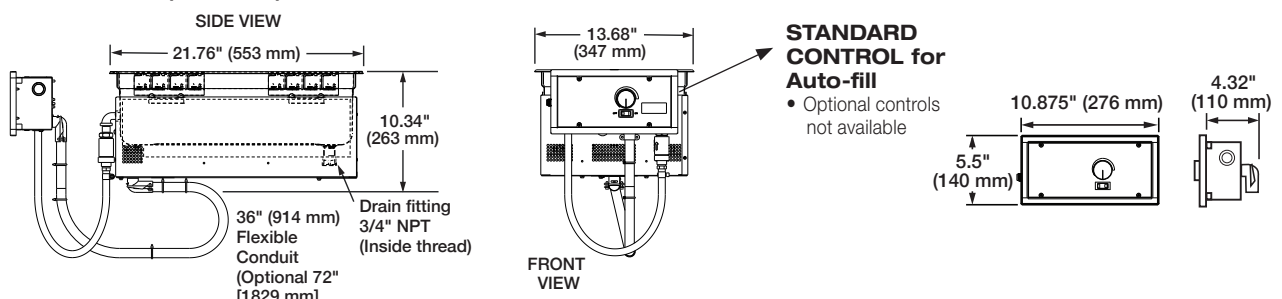
Insulated Top Mount Heated Wells — HWBI-, HWBIQ-FUL, FULD



HWBI-, HWBIQ-FUL, -FULD-Cord



HWBI-, HWBIQ-FULDA (Auto-fill)



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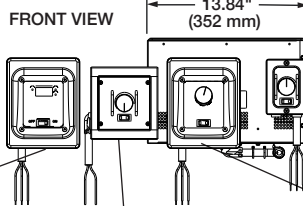
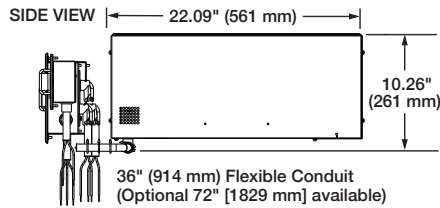


Built-In Full-Size Insulated Heated Wells

Models: HWBLI-FUL, -FULD, -FULDA, HWBLIB-FUL, -FULD, -FULDA, HWBI-FUL, -FULD, -FULDA, HWBIB-FUL, -FULD, -FULDA, HWBHI-FULD, -FULDA, HWBHIB-FULD, -FULDA

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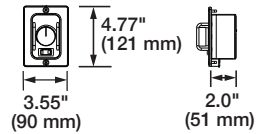
Insulated Bottom Mount Heated Wells — HWBIB-, HWBIBQ-FUL, -FULD



STANDARD CONTROL

- Not for auto-fill or export voltages
- Bezel available in *Designer* Colors and Stainless Steel

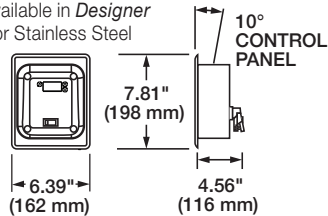
With or without bezel available (Shown with bezel)



OPTIONAL CONTROLS (Not for auto-fill)

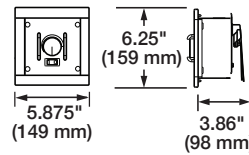
ITC Control

- Not for CE voltages or low watt configurations
- Available for "wet" models w/optional coupling only
- Bezel available in *Designer* Colors or Stainless Steel



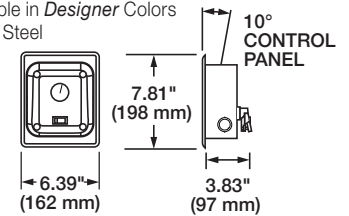
WM Replacement Assembly

- Not for export voltages
- Bezel available in *Designer* Colors or Stainless Steel

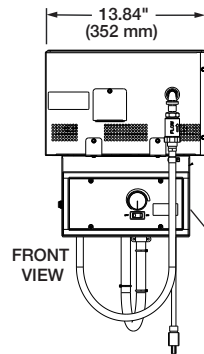
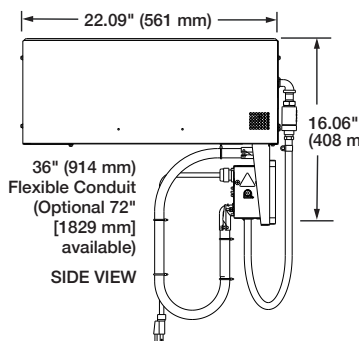


Larger Recessed Thermostatic Control

- **STANDARD FOR EXPORT VOLTAGES**
- Bezel available in *Designer* Colors or Stainless Steel

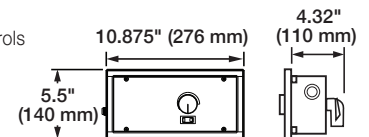


HWBIB-, HWBIBQ-FULDA-Cord (Auto-fill)

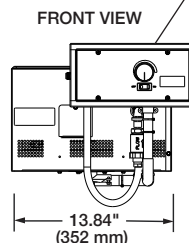
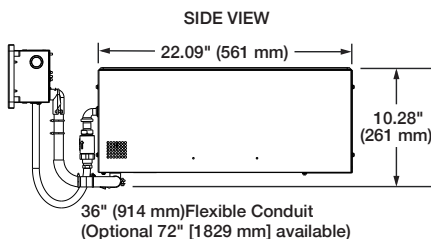


STANDARD CONTROL for Auto-fill

- Optional controls not available



HWBIB-, HWBIBQ-FULDA (Auto-fill)



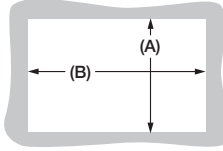


Built-In Full-Size Insulated Heated Wells

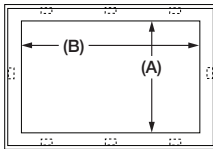
Models[†]: HWBLI-FUL, -FULD, -FULDA, HWBLIB-FUL, -FULD, -FULDA, HWBI-FUL, -FULD, -FULDA, HWBIB-FUL, -FULD, -FULDA, HWBHI-FULD, -FULDA, HWBHIB-FULD, -FULDA

■ "Q" added to model name indicates unit with square corners (ex. HWBLIQ-FUL).

Non-Combustible
Countertop
Opening
("Rectangular"
cut-out)



Combustible
Countertop
Opening
("Rectangular"
cut-out)



Cutout Dimensions for Non-Combustible Countertops

Model	Minimum Width (A)	Maximum Width (A)	Minimum Depth (B)	Maximum Depth (B)
HWBI-FUL, -FULD Series HWBIQ-FUL, -FULD Series	12.75" (324 mm)	12.94" (328 mm)	20.75" (528 mm)	20.94" (531 mm)
HWBI-FULDA Series▼ HWBIQ-FULDA Series▼	12.75" (324 mm)	12.94" (328 mm)	20.875" (530 mm)	20.94" (532 mm)
HWBIB-FUL, -FULD, -FULDA Series▼ HWBIBQ-FUL, -FULD, -FULDA Series▼	12.03" (306 mm)	12.03" (306 mm)	20.03" (509 mm)	20.03" (509 mm)

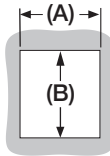
▼ Must be flanged.

Cutout Dimensions for Combustible Countertops▲

Model	Minimum Width (A)	Maximum Width (A)	Minimum Depth (B)	Maximum Depth (B)
HWBI-FUL, -FULD Series HWBIQ-FUL, -FULD Series	14" (356 mm)	14.25" (362 mm)	22" (559 mm)	22.25" (565 mm)
HWBI-FULDA Series HWBIQ-FULDA Series	14" (356 mm)	14.25" (362 mm)	22" (559 mm)	22.25" (565 mm)

▲ Accessory Mounting Kit required for Top Mounts

Control Box Opening
(Larger Recessed
Thermostatic shown)



Cutout Dimensions for Control Boxes

Control Box	Width (A)	Height (B)	International Model
Standard Thermostatic without bezel	2.16" (55 mm)	3.375" (86 mm)	Not available
Standard Thermostatic with bezel	3.25" (83 mm)	3.75" (95 mm)	Not available
Optional Larger Recessed Thermostatic	5.875" (149 mm)	6.375" (162 mm)	Standard
Optional ITC Electronic (not available for 4-QT [4-Liter] or Low Watt)	5.875" (149 mm)	6.375" (162 mm)	Optional
Optional WM Assembly Replacement	4.78" (121 mm)	5.00" (127 mm)	Not available
Standard Auto-fill	10.125" (257 mm)	4.75" (121 mm)	Standard

Insulated Full Size Rectangular Models

The shaded areas contain electrical information for International models only

	Model	Dimensions (Width x Depth x Height)	Volts (Single Phase)	Watts	Amps	Optional Plug Hardwired Standard	Control Configuration*		Ship Weight*
							Standard	Optional	
Low Watt	HWBLI-FUL HWBLI-FULD HWBLIQ-FUL HWBLIQ-FULD (Top or Bottom Mount)	13.68" x 21.76" x 10.26" (347 x 553 x 261 mm)	120	750	6.3	NEMA 5-15P	Thermostatic (with bezel)	WM Assembly or Larger Recessed Thermostatic	27 lbs. (12 kg) 26 lbs. (12 kg)
		Optional HWBI-, HWBIQ-Cord (Top Mount only): 13.68" x 21.76" x 16.08 (347 x 553 x 409 mm) ♦							
	HWBLI-FULDA HWBLIQ-FULDA (Top Mount)	13.68" x 21.76" x 10.34" (347 x 553 x 263 mm)	120	765	6.4	Not Available	Auto-fill	None	30 lbs. (14 kg)
	HWBLIB-FUL HWBLIB-FULD HWBLIBQ-FUL HWBLIBQ-FULD (Bottom Mount)	13.84" x 22.09" x 10.26" (352 x 561 x 261 mm)	120	750	6.3	Not Available	Thermostatic (with bezel)	WM Assembly or Larger Recessed Thermostatic	30 lbs. (14 kg) 29 lbs. (13 kg)
	HWBLIB-FULDA HWBLIBQ-FULDA (Bottom Mount)	13.84" x 22.09" x 10.28" (352 x 561 x 261 mm)							
		Optional HWBI-, HWBIQ-Cord: 13.84" x 22.09" x 16.06" (352 x 561 x 408 mm)		765	6.4	NEMA 5-15P	Auto-fill	None	35 lbs. (16 kg)

♦ Only control for optional HWBI-, HWBIQ-Cord with the HWBLI-FUL, -FULD Top Mount is the Thermostatic Control with a bezel.

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Insulated Full Size Rectangular Models

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	Model	Dimensions (Width x Depth x Height)	Volts (SinglePhase)	Watts	Amps	Optional Plug Hardwired Standard	Control Configuration*		Ship Weight*
							Standard	Optional	
Standard Watt	HWBI-FUL HWBI-FULD HWBIQ-FUL HWBIQ-FULD Top or Bottom Mount)	13.68" x 21.76" x 10.26" (347 x 553 x 261 mm) Optional HWBI-, HWBIQ-Cord (Top Mount only): 13.68" x 21.76" x 16.08 (347 x 553 x 408 mm) ⬆	120	1200	10.0	NEMA 5-15P	Compact Thermostatic (with bezel)	WM Assembly, Larger Recessed Thermostatic or ITC Electronic Control* (*HWBI-HWBIQ- FULD only)	26 lbs. (12 kg) 25 lbs. (11 kg)
			208		5.8	NEMA 6-15P			
			240		5.0	NEMA 6-15P			
			220	1200	5.5	CEE 7/7 SCHUKO	Larger Recessed Thermostatic	ITC Control (HWBI-, HWBIQ- FULD and non-CE only)	
			220-230 (CE)			CEE 7/7 SCHUKO, CCC			
			240			BS 1363 or AS 3112			
			230-240 (CE)			BS 1363			
	HWBI-FULDA HWBIQ-FULDA (Top Mount)	13.68" x 21.76" x 10.34" (347 x 553 x 263 mm)	120	1215	10.1	Not Available	Auto-fill	None	30 lbs. (14 kg)
			208		5.8				
			240		5.1				
			220	1215	5.5	Not Available	Auto-fill	None	
			220-230 (CE)	1215/1328	5.6/5.8				
			240	1215	5.1				
			230-240 (CE)	1116/1215	4.9/5.1				
	HWBIB-FUL HWBIB-FULD HWBIBQ-FUL HWBIBQ-FULD (Bottom Mount)	13.84" x 22.09" x 10.26" (352 x 561 x 261 mm)	120	1200	10.0	Not Available	Compact Thermostatic (with bezel)	WM Assembly, Larger Recessed Thermostatic or ITC Electronic Control* (*HWBIB-, HWBIBQ- FULD only)	29 lbs. (13 kg)
			208		5.8				
			240		5.0				
			220	1200	5.5	Not Available	Larger Recessed Thermostatic	ITC Electronic Control (HWBIB-, HWBIBQ-FULD and non-CE only)	
			220-230 (CE)						
			240						
			230-240 (CE)						
	HWBIB-FULDA HWBIBQ-FULDA (Bottom Mount)	13.84" x 22.09" x 10.28" (352 x 561 x 261 mm) Optional HWBI-, HWBIQ-Cord: 13.84" x 22.09" x 16.06" (352 x 561 x 408 mm)	120	1215	10.1	NEMA 5-15P	Auto-fill	None	35 lbs. (16 kg)
			208		5.9	NEMA 6-15P			
			240		5.1	NEMA 6-15P			
			220	1215	5.6	CEE 7/7 SCHUKO	Auto-fill	None	
			220-230 (CE)	1215/1328	5.5/5.8	CEE 7/7 SCHUKO, CCC			
240			1215	5.1	BS 1363 or AS 3112				
230-240 (CE)			1116/1215	4.9/5.1	BS 1363				

[†] Only control for optional HWBI-, HWBIQ-Cord with the HWBI-FUL, -FULD or HWBHI-FUL, -FULD top mount is the Thermostatic Control with a bezel.



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Insulated Full Size Rectangular Models

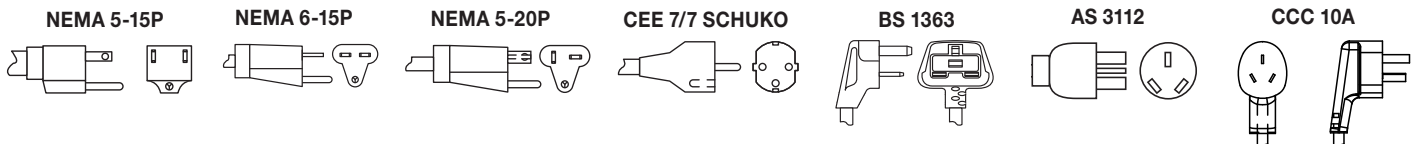
The shaded areas contain electrical information for International models only

High Watt

Model	Dimensions (Width x Depth x Height)	Volts (Single Phase)	Watts	Amps	Optional Plug Hardwired Standard	Control Configuration *		Ship Weight*	
						Standard	Optional		
HWBHI-FUL HWBHI-FULD HWBHIQ-FUL HWBHIQ-FULD (Top or Bottom Mount)	13.68" x 21.76" x 10.26" (347 x 553 x 261 mm) Optional HWBI-, HWBIQ-Cord (Top Mount only): 13.68" x 21.76" x 16.08 (347 x 553 x 408 mm)*	120	1650	13.8	NEMA 5-20P	Compact Thermostatic (with bezel)	WM Assembly, Larger Recessed Thermostatic or ITC Electronic Control* (*HWBHI-, HWBHIQ-FULD only)	27 lbs. (12 kg) 31 lbs. (14 kg)	
		208		7.9	NEMA 6-15P				
		240		6.9	NEMA 6-15P				
		220	1650	7.5	CEE 7/7 SCHUKO	Larger Recessed Thermostatic	ITC Electronic Control (HWBHI-, HWBHIQ-FULD and non-CE only)		
		220-230 (CE)			CEE 7/7 SCHUKO, CCC				
		240			BS 1363 or AS 3112				
		230-240 (CE)			BS 1363				
HWBHI-FULDA HWBHIQ-FULDA (Top Mount)	13.68" x 21.76" x 10.34" (347 x 553 x 263 mm)	120	1665	13.9	Not Available	Auto-fill	None	31 lbs. (14 kg)	
		208		8.0					
		240		6.9					
		220	1665	7.6	Not Available	Auto-fill	None		
		220-230 (CE)	1665/1820	7.6/7.9					
		240	1665	6.9					
		230-240 (CE)	1530/1665	6.7/7.0					
HWBHIB-FUL HWBHIB-FULD HWBHIBQ-FUL HWBHIBQ-FULD (Bottom Mount)	13.84" x 22.09" x 10.26" (352 x 561 x 261 mm)	120	1650	13.8	Not Available	Compact Thermostatic (with bezel)	WM Assembly, Larger Recessed Thermostatic or ITC Electronic Control* (*HWBHIB-, HWBHIBQ-FULD only)	30 lbs. (14 kg) 31 lbs. (14 kg)	
		208		7.9					
		240		6.9					
		220	1650	7.5	Not Available	Larger Recessed Thermostatic	ITC Electronic Control (HWBHIB-, HWBHIBQ-FULD and non-CE only)		
		220-230 (CE)							
		240							6.9
		230-240 (CE)							
HWBHIB-FULDA HWBHIBQ-FULDA (Bottom Mount)	13.84" x 22.09" x 10.28" (352 x 561 x 261 mm) Optional HWBI-, HWBIQ-Cord: 13.84" x 22.09" x 16.06" (352 x 561 x 408 mm)	120	1665	13.9	NEMA 5-20P	Auto-fill	None	35 lbs. (16 kg)	
		208		8.0	NEMA 6-15P				
		240		7.0	NEMA 6-15P				
		220	1665	7.6	CEE 7/7 SCHUKO	Auto-fill	None		
		220-230 (CE)	1665/1820	7.6/7.9	CEE 7/7 SCHUKO, CCC				
		240	1665	7.0	BS 1363 or AS 3112				
		230-240 (CE)	1530/1650	6.7/7.0	BS 1363				

[†] Only control for optional HWBI-, HWBIQ-Cord with the HWBI-FUL, -FULD or HWBHI-FUL, -FULD (top mount only) is the Thermostatic Control with a bezel.

PLUG CONFIGURATIONS (Optional)



PRODUCT SPECS

Built-In Insulated Heated Wells

The Built-in Rectangular Insulated Heated Well with or without cord and plug, with rounded or square corners shall be a Model....as manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

Built-in Heated Well shall be rated atwatts,volts, and be....inches (millimeters) in overall width and beinches (millimeters) in overall depth. It shall consist of

stainless and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Accessories may include stainless steel mounting kit, adapter bars, adapter top, support bars, food pans, remote handle and valves.

Warranty consists of 24/7 parts and service assistance (US and Canada only).

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