



Drop-In Modular/Ganged 4/3-Size Heated Wells

Models:

HWBI43-1, -1D, -1DA,
HWBI43-2, -2D, -2DA, -2M, -2MA,
HWBI43-3, -3D, -3DA, -3M, -3MA,
HWBI43-4, -4D, -4DA, -4M, -4MA,
HWBI43-5, -5D, -5DA, -5M, -5MA,
HWBI43-6, -6D, -6DA, -6M, -6MA

Hatco Modular/Ganged Heated Wells expands the line of modular wells that maintain hot food at safe serving temperatures, with better quality construction, longer holding times and more accurate temperatures. These units are now deeper so that a single unit can hold 4 third-size pans. They are also grouped together in a ganged fashion to provide customers with a complete steam table contained within one piece of equipment. This means easy installation with a clean integrated look for your steam table.

Choose the number of wells, from 1 to 6 unit configurations, as well as voltage, auto-fill, controls and drain options. Each well has its own individual control to regulate the temperature of each separate food offering.

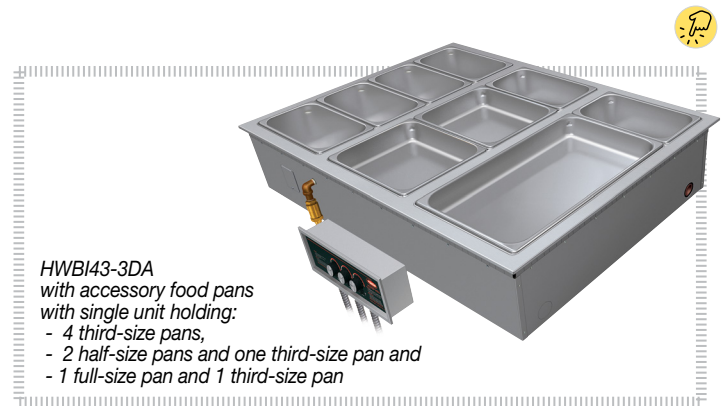
Standard features

- Longer holding times with more accurate temperatures
- Separate lighted On/Off rocker switch and temperature dial for easy operation
- 50% larger drain with flat screen simplifies cleaning and holds pans level
- Unique design allows quick change of element or thermostat if needed
- EZ locking hardware for quick installation
- Stainless steel construction and solid brazed drain fitting joints for durability
- A 6' (1829 mm) conduit is included for convenient placement of controls

Project _____

Item # _____

Quantity _____



HWBI43-3DA
with accessory food pans
with single unit holding:
- 4 third-size pans,
- 2 half-size pans and one third-size pan and
- 1 full-size pan and 1 third-size pan

Options (available at time of purchase only)

- ☐ Three-Phase Wiring (not available on HWBI43-1 series or export voltages)
- ☐ Copper Drain Manifold with side exit (not available on HWBI43-1 Series)
- ☐ Copper Drain Manifold with bottom exit (not available on HWBI43-1 Series)
- ☐ 3 foot (914 mm) flexible conduit (6' [1829 mm] conduit standard, only available with split control boxes – not available in Canada)
- ☐ Cord for HWBI43- (Single phase/single control box only, not for export voltages)
- ☐ Gasket (Factory installed and eliminates the need for silicone or other sealants)

Accessories

Rectangular Full-Size Stainless Steel Food Pans:

- ☐ Third-Size (2.5" [64 mm] H) ☐ Half-Size (2.5" [64 mm] H)
- ☐ Full-Size (2.5" [64 mm] H) ☐ Full-Size (4" [101 mm] H)
- ☐ Full-Size (6" [152 mm] H)

☐ 11 Quart (10 Liter) Round Food Pans

☐ 11 Quart (10 Liter) Hinged Lid for Round Pans:

☐ 11 Quart (10 Liter) Notched Lid for Round Pans:

☐ Adaptor to Convert Warmers to hold two 11Quart (10-Liter) Round Pans

Stainless Steel Wire Trivets:

- ☐ Half-Size ☐ Full-Size

External Copper Drain Manifold with Individual Shut-Off Valves per Well

(Only for units with individual drains):

- ☐ 2-Pan Unit ☐ 3-Pan Unit ☐ 4-Pan Unit ☐ 5-Pan Unit ☐ 6-Pan Unit

Support Bars:

- ☐ 12" (305 mm)

Ball Valve for Unit with Drains:

- ☐ ¾" ☐ 1"

Gate Valve for Unit with Drains:

- ☐ ¾" ☐ 1"

☐ Heated Well Remote Handle for ¾" drains



For operation, location and safety information, please refer to the Installation and Operating Manual.



HATCO CORPORATION

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Drop-In Modular/Ganged 4/3-Size Heated Wells

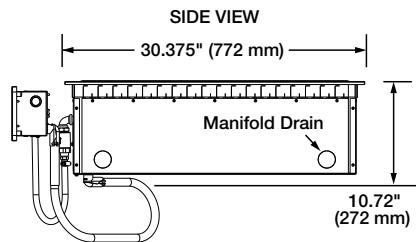
Models: HWBI43-1, -2, -3, -4, -5, -6 (with/without Drains and Manifolds)

Ordering Instructions *(Please specify the following with each order)*

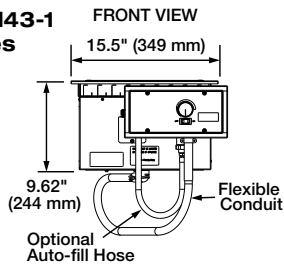
- Desired Voltage:**
HWBI43-1 (D, DA) single phase only
208 or 240V, export voltages available

HWBI43-2, -3 and -6 Series (D, DA, M, MA)
208 or 240V and HWBI43-5 Series (D, DA, M, MA)
240V only, export voltages available
A. Single Phase
B. Three Phase (Optional, not available for export)
- Number of Modular/Ganged Heated Wells Required:**
1-, 2-, 3-, 4-, 5- or 6-pan
- Drain (With or without – choose drain below):**
 - Standard Individual Well $\frac{3}{4}$ " NPT Drain
 - Manifold 1" NPT Drain with side drain, field selectable left or right side (Available on HWBI43-2, -3, -4, -5, -6 models only)
 - Manifold 1" NPT Drain with bottom drain, field selectable left or right well (Available on HWBI43-2, -3, -4, -5, -6 models only)
- Auto-fill (With or without)** All autofill units require a $\frac{1}{4}$ " NPT water connection
- Mounting Style** (All Modular/Ganged units are top mounted only)
- Agency:**
 - UL, C-UL
 - UL-EPH (Sanitary listing)
 - CE mark available on standard watt models
- Control:**
 - Single Control box (Standard on all units)
 - Split Controls boxes (Optional on 4-, 5-, 6-pan units, not available in Canada)

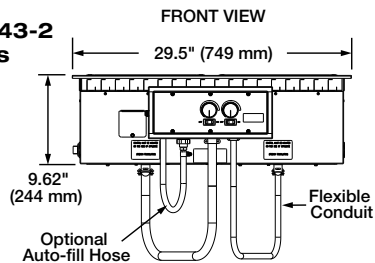
All HWBI43 Series (Side view for HWBI43-1, -2, -3, -4, -5, -6)



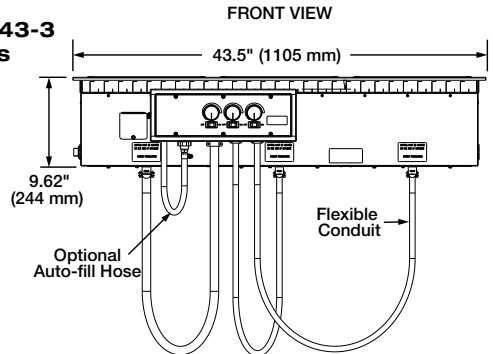
HWBI43-1 Series



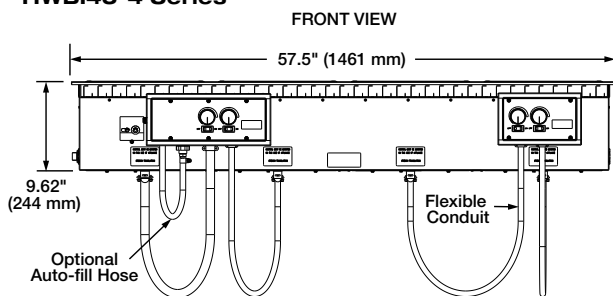
HWBI43-2 Series



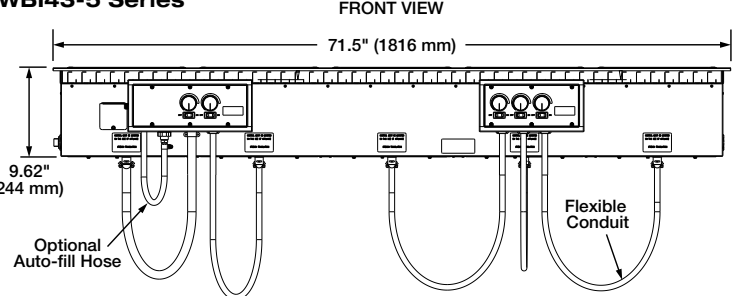
HWBI43-3 Series



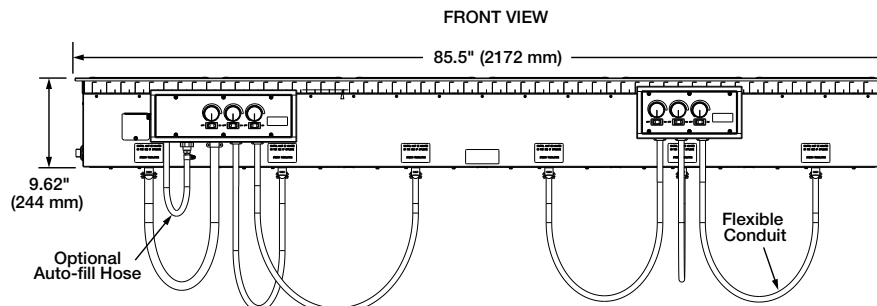
HWBI43-4 Series



HWBI43-5 Series



HWBI43-6 Series



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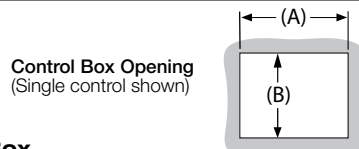


Drop-In Modular/Ganged 4/3-Size Heated Wells

Models: HWBI43-1, -2, -3, -4, -5, -6 (with/without Drains and Manifolds)

Drop-In Modular/Ganged 4/3-Size Heated Wells Countertop Cut Outs

Model	Minimum Width	Maximum Width	Minimum Depth	Maximum Depth
HWBI43-1 Series	14.19" (361 mm)	14.37" (365 mm)	29.188" (742 mm)	29.438" (748 mm)
HWBI43-2 Series	28.19" (716 mm)	28.37" (721 mm)		
HWBI43-3 Series	42.19" (1072 mm)	42.37" (1076 mm)		
HWBI43-Series	56.19" (1428 mm)	56.37" (1432 mm)		
HWBI43-5 Series	70.19" (1783 mm)	70.37" (1788 mm)		
HWBI43-6 Series	84.19" (2139 mm)	84.37" (2143 mm)		



Cutout Dimensions for Control Box

WITHOUT AUTO-FILL		All Heights (B)	Single Configuration	Split Configuration*		WITH AUTO-FILL	Single Configuration	Split Configuration*	
	Series		Width (A)	Left Control (A)	Right Control (A)		Width (A)	Left Control (A)	Right Control (A)
	HWBI43-1	4.75" (121 mm)	5.75" (146 mm)	Not Available	Not Available		10.125" (257 mm)	Not Available	Not Available
	HWBI43-2		8.00" (203 mm)				12.375" (314 mm)		
	HWBI43-3		10.25" (260 mm)				14.625" (371 mm)		
	HWBI43-4		12.50" (318 mm)	8.00" (203 mm)	8.00" (203 mm)		16.875" (429 mm)	12.375" (314 mm)	8.00" (203 mm)
	HWBI43-5		14.75" (375 mm)	8.00" (203 mm)	10.25" (260 mm)		19.125" (486 mm)	12.375" (314 mm)	10.25" (260 mm)
	HWBI43-6		17.00" (432 mm)	10.25" (260 mm)	10.25" (260 mm)		21.375" (543 mm)	14.625" (371 mm)	10.25" (260 mm)

* Not available in Canada

SPECIFICATIONS

Drop-In Modular/Ganged 4/3-Size Rectangular Heated Wells - Insulated - Top Mount

The shaded areas contain electrical information for International models only

Model	Dimensions (Width x Depth x Height)	Volts	Phase	Watts	Amps	Optional Plug	Control Box Configuration	Approx. Ship Weight
HWBI43-1 HWBI43-1D HWBI43-1DA	15.5" x 30.375" x 9.62" (394 x 772 x 244 mm)	208 240	Single	1215	5.9 5.1	NEMA 6-15P NEMA 6-15P	Standard single 	42 lbs. (19 kg) 42 lbs. (19 kg) 47 lbs. (21 kg)
220		5.5			BS 1363			
220-230-CE 230-240-CE		1215/1328 1116/1215			5.5/5.8 4.9/5.1	Not Available		
HWBI43-2, HWBI43-2D HWBI43-2DA HWBI43-2M HWBI43-2MA	29.5" x 30.375" x 9.62" (749 x 772 x 244 mm)	208 208 240 240	Single Three Single Three	2415	11.6 10.1 10.1 8.7	NEMA 6-15P Not Available NEMA 6-15P Not Available	Standard single 	88 lbs. (40 kg) 96 lbs. (44 kg) 95 lbs. (43 kg) 82 lbs. (37 kg) 98 lbs. (45 kg)
220		Single	11.0		BS 1363			
220-230-CE 230-240-CE			2415/2640 2218/2415		11/11.5 9.6/10.1	Not Available		
HWBI43-3 HWBI43-3D HWBI43-3DA HWBI43-3M HWBI43-3MA	43.5" x 30.375" x 9.62" (1105 x 772 x 244 mm)	208 208 240 240	Single Three Single Three	3615	17.4 10.1 15.1 8.8	NEMA 6-30P Not Available NEMA 6-20P Not Available	Standard single 	115 lbs. (52 kg) 112 lbs. (51 kg) 124 lbs. (56 kg) 135 lbs. (61 kg) 135 lbs. (61 kg)
220		Single	16.4		Not Available			
220-230-CE 230-240-CE			3615/3951 3320/3615			16.4/17.2 14.4/15.1		
HWBI43-4 HWBI43-4D HWBI43-4DA HWBI43-4M HWBI43-4MA	57.5" x 30.375" x 9.62" (1461 x 772 x 244 mm)	208 208 240 240	Single Three Single Three	4815	23.2 15.8 20.1 13.7	Not Available	Standard single 	166 lbs. (75 kg) 152 lbs. (69 kg) 149 lbs. (68 kg) 154 lbs. (70 kg) 180 lbs. (82 kg)
220		Single	21.9		Optional split (<i>Not available in Canada</i>)  			
220-230-CE 230-240-CE			4815/5262 4422/4815		21.9/22.9 19.2/20.1			

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Drop-In Modular/Ganged 4/3-Size Heated Wells

Models: HWBI43-1, -2, -3, -4, -5, -6 (with/without Drains and Manifolds)

SPECIFICATIONS

Drop-In Modular/Ganged 4/3-Size Rectangular Heated Wells - Insulated - Top Mount

The shaded areas contain electrical information for International models only

Model	Dimensions (Width x Depth x Height)	Volts	Phase	Watts	Amps	Optional Plug	Control Box Configuration	Approx. Ship Weight
HWBI43-5 HWBI43-5D HWBI43-5DA HWBI43-5M HWBI43-5MA	71.5" x 30.375" x 9.62" (1816 x 772 x 244 mm)	208	Single Three Single Three	6015	28.9	NEMA-6-50P Not Available NEMA-6-50P Not Available	Standard single  Optional split (Not available in Canada) 	197 lbs. (89 kg) 186 lbs. (84 kg) 187 lbs. (85 kg) 186 lbs. (84 kg) 203 lbs. (92 kg)
		208			20.1			
		240			25.1			
		240			17.4			
		220	Single	6015/6574 5524/6015	27.3	Not Available		
		220-230-CE			27.3/28.6			
		230-240-CE			24.0/25.1			
HWBI43-6 HWBI43-6D HWBI43-6DA HWBI43-6M HWBI43-6MA	85.5" x 30.375" x 9.62" (2172 x 772 x 244 mm)	208	Single Three Single Three	7215	34.7	NEMA-6-50P Not Available NEMA-6-50P Not Available	Standard single  Optional split (Not available in Canada) 	214 lbs. (97 kg) 214 lbs. (97 kg) 217 lbs. (98 kg) 214 lbs. (97 kg) 249 lbs. (113 kg)
		208			20.1			
		240			30.1			
		240			17.4			
		220	Single	7215/7886 6626/7215	32.8	Not Available		
		220-230-CE			32.8/34.3			
		230-240-CE			28.8/30.1			

Water Supply Specifications (Auto-Fill Units)

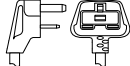
	Minimum	Maximum
Water Pressure	25 psi (172 kPa)	100 psi (689 kPa)
Water Temperature	60°F (15°C)	110°F (43°C)

PLUG CONFIGURATIONS (Optional)

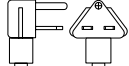
NEMA 6-15P



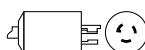
BS 1363



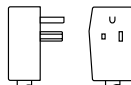
NEMA 6-30P



NEMA 6-20P



NEMA 6-50P



PRODUCT SPECS

Drop-In Modular/Ganged 4/3-Size Heated Wells

The Drop-In Modular/Ganged 4/3-Size Heated Well shall be a model manufactured by the Hatco Corporation, Milwaukee, WI 53234 U.S.A.

The Drop-In Modular/Ganged 4/3-Size Heated Well shall be rated atwatts,volts, and beinches (millimeters) in overall width and beinches

(millimeters) in overall depth. It shall consist of stainless and aluminized steel housing with a metal sheathed heating element, EZ locking hardware for installation, and a remote thermostat with lighted power switch.

Warranty consists of 24/7 parts and service assistance (U.S. and Canada only).

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